

INSTALLATION GUIDE

Textron™ Wildcat XX Seat Mount Kit: #5606



Fitment:

Installs driver and passenger side Force-1 seats into Textron Offroad™ Wildcat XX models 2018-current.

PARTS INCLUDED

| | |
|------------------------|----------------------------|
| 4 1 x 2 Angle Brackets | 16 5/16"-18 Nyloc nuts |
| 8 5/16" Carriage bolts | 8 5/16" Socket-head screws |
| 8 5/16" Flat washers | 2 1" Plastic plug caps |

TO ENSURE YOUR SAFETY AND THE SAFETY OF OTHERS AND AVOID PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND ATTENTION NOTES REGARDING THE USE AND CARE OF THIS PRODUCT.

NOTE: STRICTLY OBSERVE THE FOLLOWING GUIDELINES IN ORDER TO USE THE PRODUCT PROPERLY AND AVOID POTENTIALLY DANGEROUS ACCIDENTS

STEP 1 Remove the stock *passenger* seat and separate the frame from the pan assemblies. Set frame aside for future use.

NOTE: The diagram below illustrates how to install the 1x2 angle brackets onto your Force-1 seat frame.

STEP 2 With your Force-1 seat on its back on a clean surface, insert a 1" carriage bolt through each of the slots in the seat frame, so that the round bolt head is on the lacing-side of the seat and the threaded end protrudes out (*figure 1*).

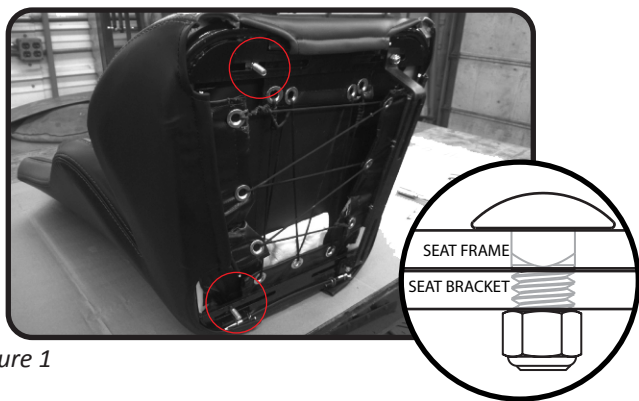


figure 1

STEP 3 Place one angle bracket over each set of bolts, positioning the 2" rise (taller end) to the front of the seat as indicated (*figures 1 & 2*). The brackets should be centered on the seat frame, spaced 8" apart (*figure 2*).

STEP 4 Secure with four Nyloc nuts.

STEP 5 Turn seat over and using four each of the 5/16" socket head cap screws, washers and Nyloc nuts, re-install the seat frame removed in STEP 1 (*figure 3*).

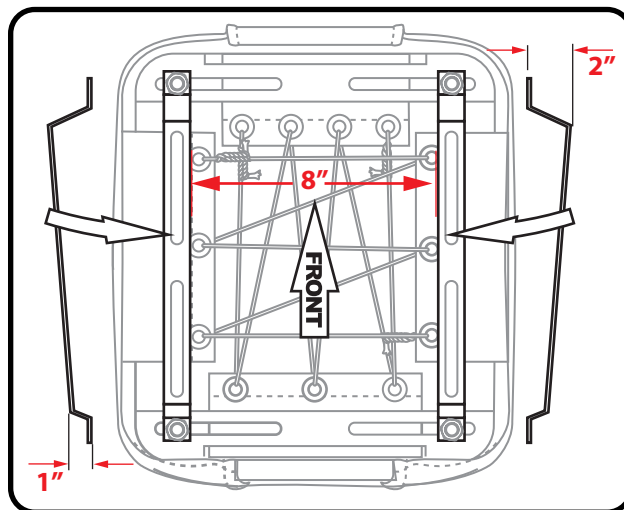


figure 2

STEP 6 Insert the two plastic plugs into the open top tubes on the stock frame and pound in place with a rubber mallet or other suitable tool.



figure 3

STEP 6 Remove the stock driver seat and place on a clean surface, bottom facing up. Detach the slider base frame by extracting the eight torx-head cap-screws shown (*figure 4*) with a T25 torx driver. Depress the slider adjuster handle to disengage the slider and frame from the seat base (*figure 5*). NOTE: Retain these bolts as they will be used.

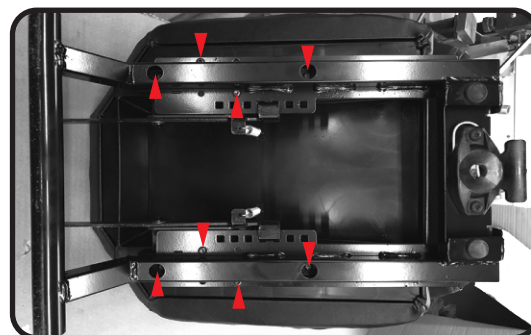


figure 4



figure 5

STEP 7 Using a T30 torx driver, remove the four yellow zinc large-head cap screws shown. Make note of direction and positioning of the plastic slider pads, remove and set aside (figure 6).

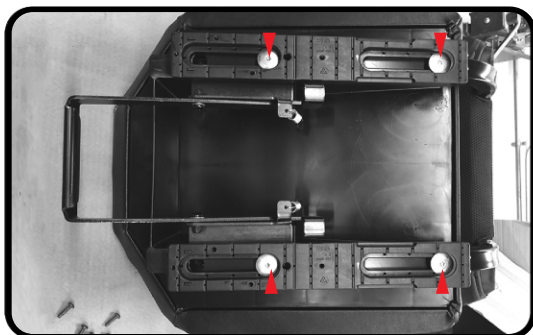


figure 6

STEP 8 Remove the four T30-head cap screws attaching the main seat frame to the plastic base assembly. Repeat this sequence to remove the plastic backrest assembly (figure 7).

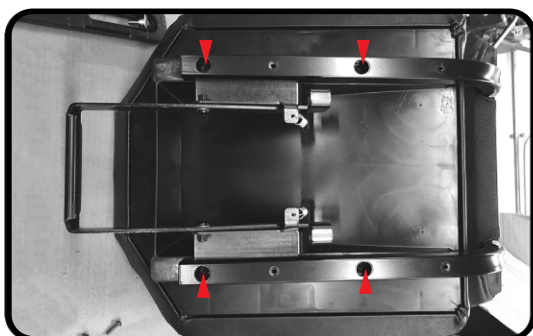


figure 7

STEP 9 Repeat the angle bracket installation process from **STEPS 2-4** for the driver side Force-1 seat.

STEP 10 Re-install stock frame. Place frame onto your Force-1 seat so the frame is just contacting the back edge, and secure with four 5/16 x 1 socket-head cap screws along with washers and Nyloc nuts. **NOTE:** prior to tightening, shift the frame back slightly to reduce contact with seat cover (figure 8).

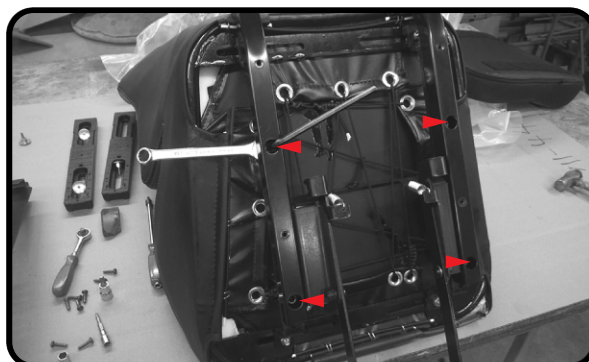


figure 8

STEP 10 Making sure that they are in the same position as removed, reinstall the plastic slider pads removed in step 2 using the four yellow zinc large-head cap screws (figure 9).

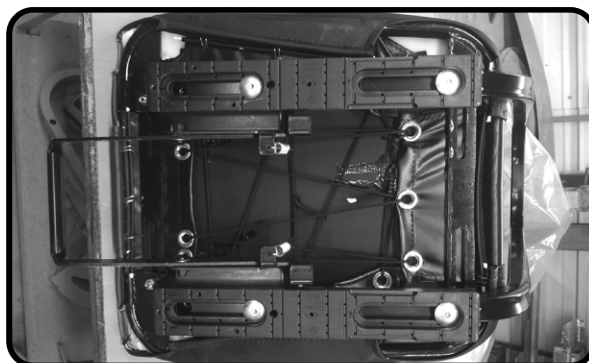


figure 9

STEP 10 Reinstall the slider base frame from **STEP 6** using the eight stock T25 cap screws. **NOTE:** The slider base frame must engage the locator tabs on each plastic slider pad...on each side (figure 10). Mount both seat assemblies back into the vehicle as you would the stock seat assembly.

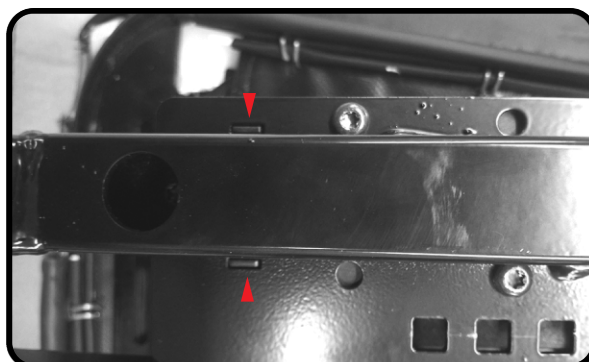


figure 9